



Product Recipe Information

Kerry, Global Technology & Innovation Centre, Millennium Park, Naas, Co. Kildare, Ireland

Phone: +353 45 931 000

Product Recipe

Date: 02/12/15 - Version 2

Product Recipe No: 20055085
(E54)

The recipe below is formulated to meet the 2014 Meat Product Regulations. Products made to this recipe, using the meats stated will comply with the reserved description compositional requirements and will have the meat content stated. If you wish to use other meats or change the visual lean content you must ensure that your recipe complies with the 2014 regulations and you will need to calculate the meat content and QUID declaration. . If you wish to use other meats please use the butcher's calculator on the Lucas Ingredients Web Site - www.lucas-ingredients.co.uk/products to work out your meat content and quid declarations. You must also ensure that the product has the correct meat minimum content if it has a reserved description.

Pork Luncheon Meat
Using Butchers Classic Pork Pie Seasoning 20055085
(Contains 77% Pork)

RECIPE:

	%	lb	oz	Kg
Pork (70vl)	30.0	6	0	2.70
Pork (90vl)	50.0	10	0	4.487
Pork Pie seasoning and cure mix 20055085	3.0	0	10	0.283
Pinhead Rusk	7.0	1	6	0.630
Cold Water	10.0	2	0	0.900
Total	100.0	20	0	9.00

Method

1. Mince the 70vl Pork & through a 4.5mm plate.
2. Mince the 90vl Pork & through a 8mm plate.
3. Blend the minced meats together and add the chilled water and mix well together until all the water is absorbed.
4. Blend the seasoning and cure mix together in a separate bowl.
5. Add the blended seasoning / cure mix to the minced meats and mix well until sticky
6. Fill into suitable impermeable casings.
7. Refrigerate the mix for 24hrs to cure
8. Cook in water or steam cook at 175°F (80°C) to an internal temperatures of 160°F (70°C).
9. Cool in cold running water, then refrigerate.

STORE UNDER REFRIGERATION



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LABELLING:-

The product must be labelled in compliance with European Food Information to consumers Regulations No 1169/2011

For specific queries on Labelling of final products, customers are recommended to discuss the matter with their Local Trading Standards Department. If you wish to use other meats please use the butcher's calculator on the Lucas Ingredients Web Site - www.lucas-ingredients.co.uk to work out your meat content and quid declarations. You must also ensure that the product has the correct meat minimum content if it has a reserved description.

CONTACTING LUCAS:-

For further information or advice on the product formulation or use of the ingredient please contact your sales representative or Kerry on +353 45931000 or Freephone customer helpline 0800 1385837. Whilst all care is taken in the compilation of the above information, Kerry can accept no liability in respect of its use.

At Lucas we've been manufacturing quality ingredients for butchers and food retailers since 1926. With many "firsts" to our name, including the development of yeastless rusk all those years ago and more recently the introduction of flavoured complete cure blends, we've remained at the forefront of many important developments in the manufacture of food ingredients. Our track-record of supporting butchers and other food retailers over the years will surely continue and our customers can rely on our ongoing commitment. Lucas Ingredients is a division of Kerry PLC.

For the full product range and further information please visit our website:

Website: www.lucas-ingredients.co.uk Our website is packed with useful information and details about our products, so we hope you'll find it an inspiration.



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