

Product Recipe Information

Phone: +353 45 931 000

Kerry, Global Technology & Innovation Centre, Millennium Park, Naas, Co. Kildare, Ireland

Product Recipe

Date: 10/01/16 - Version 2 Product Recipe No: 20051867 (F05)

The recipe below is formulated to meet the 2014 Meat Product Regulations. Products made to this recipe, using the meats stated will comply with the reserved description compositional requirements and will have the meat content stated. If you wish to use other meats or change the visual lean content you must ensure that your recipe complies with the 2014 regulations and you will need to calculate the meat content and QUID declaration. . If you wish to use other meats please use the butcher's calculator on the Lucas Ingredients Web Site - www.lucas-ingredients.co.uk/products to work out your meat content and quid declarations. You must also ensure that the product has the correct meat minimum content if it has a reserved description.

UNCURED PORK PIE FILLING USING: 5 STAR PORK PIE (NO CURE) 20051867 (CONTAINS 77% PORK)

RECIPE:

	%	1 b	oz	Kg
Pork Meat (90VL) (Mince 8mm)	50.0	10	0	4.5
Pork Meat (70VL) (Mince 5mm)	30.0	6	0	2.7
Pork Pie Seasoning (No Cure)				
20051867	3.0	0	10	0.27
Rusk - DYR	7.0	1	6	0.63
Cold Water / Ice	10.0	2	0	0.9
Total	100.0	20	0	9.0

METHOD A - Using a Mixer

- 1) Place the minced meat in the mixing bowl, add rusk and seasoning. Mix to disperse well.
- 2) Gradually add cold water. Mix until absorbed and the desired texture is obtained.
- 3) Fill into pie shells as required.

METHOD B - Using a Bowl Cutter

- 1) Place the meat in the bowl cutter; add the seasoning and rusk. Chop on slow speed to disperse well.
- 2) Gradually add the cold water, chop until absorbed and the desired texture is obtained.
- 3) Fill into pie shells as required.

BAKING:

- 1) The pies should be baked at 400°F (200°C) to an internal temperature of 160°F (72°C).
- 2) The pies can be glazed before or after cooking using Lucas Pastry Glaze 20053266 (Product recipe J18)



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GELLING:

Geletine can be added to the pork pies after baking if required. Use Jel Flaval Super savoury - 20050829 (Product Recipe F26)

STORE UNDER REFRIGERATION LABELLING:-

The product must be labelled in compliance with European Food Information to consumers Regulations No 1169/2011

For specific queries on Labelling of final products, customers are recommended to discuss the matter with their Local Trading Standards Department. If you wish to use other meats please use the butcher's calculator on the Lucas Ingredients Web Site - www.lucas-ingredients. co.uk to work out your meat content and quid declarations. You must also ensure that the product has the correct meat minimum content if it has a reserved description.

CONTACTING LUCAS:-

For further information or advice on the product formulation or use of the ingredient please contact your sales representative or Kerry on +353 45931000 or Freephone customer helpline 0800 1385837. Whilst all care is taken in the compilation of the above information, Kerry can accept no liability in respect of its use.

At Lucas we've been manufacturing quality ingredients for butchers and food retailers since 1926. With many "firsts" to our name, including the development of yeastless rusk all those years ago and more recently the introduction of flavoured complete cure blends, we've remained at the forefront of many important developments in the manufacture of food ingredients. Our track-record of supporting butchers and other food retailers over the years will surely continue and our customers can rely on our ongoing commitment. Lucas Ingredients is a division of Kerry PLC.

For the full product range and further information please visit our website:

Website: <u>www.lucas-ingredients.co.uk</u> Our website is packed with useful information and details about our products, so we hope you'll find it an inspiration.



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